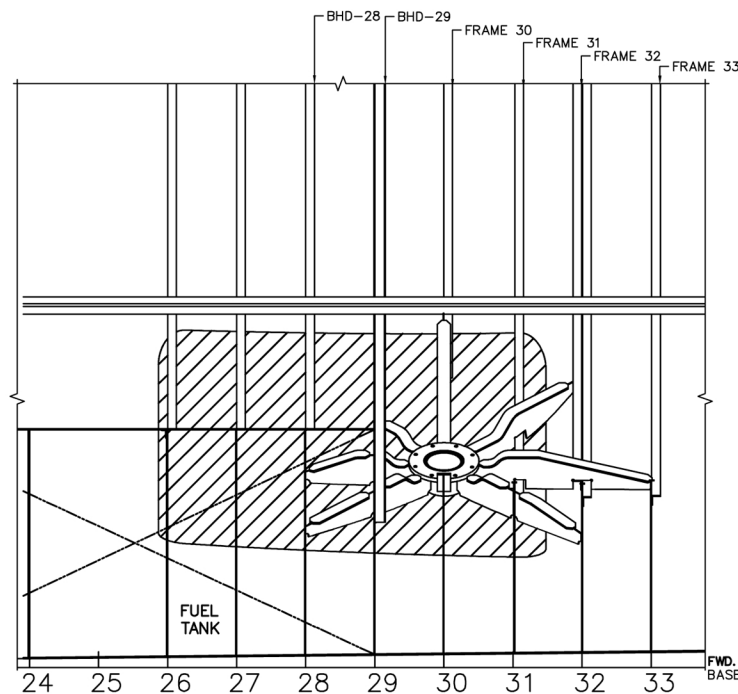
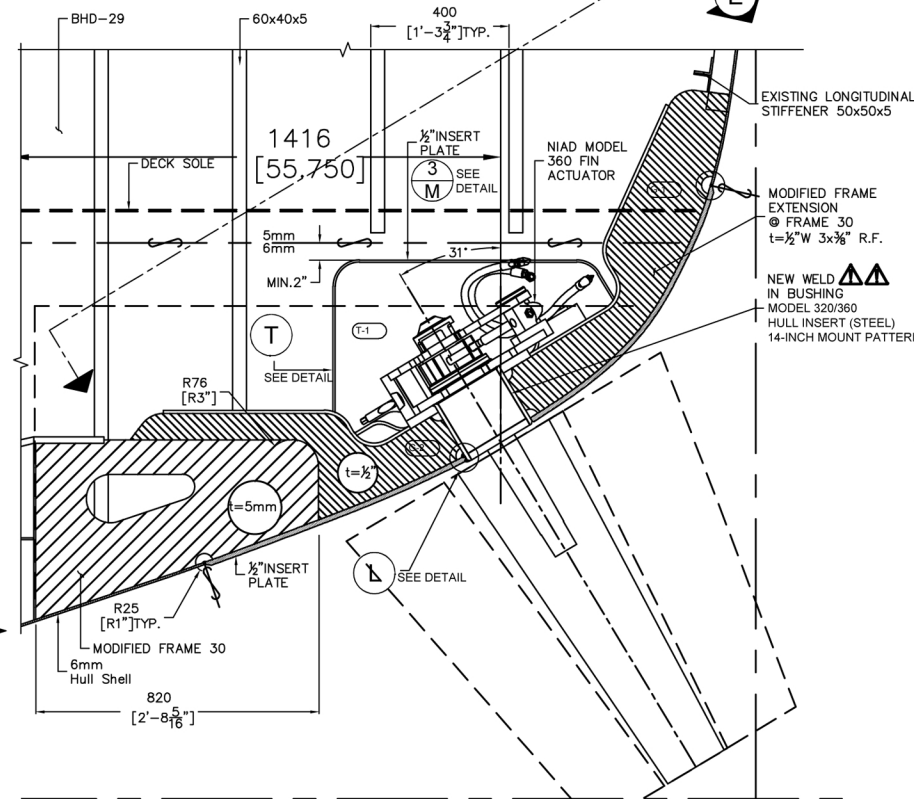




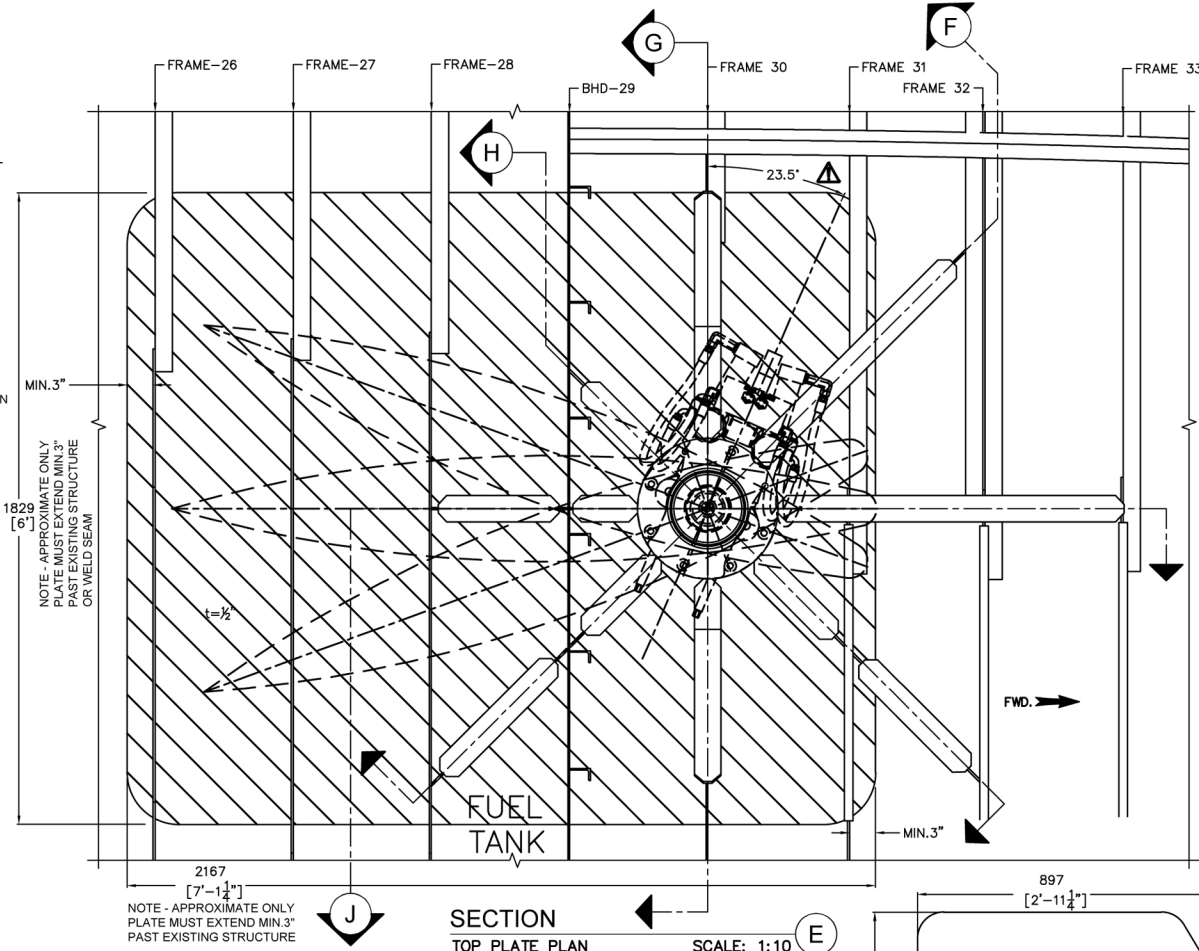
SECTION

SCALE: 1:20 C



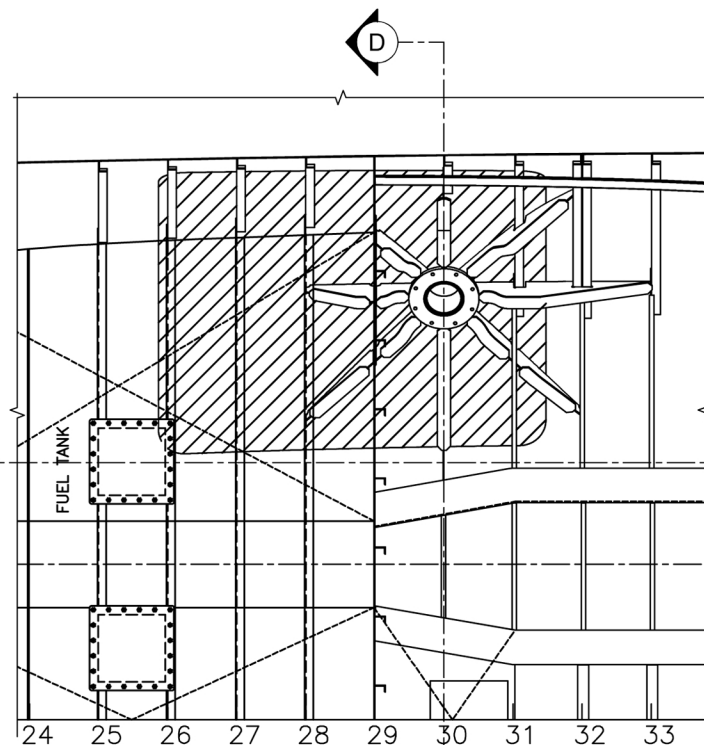
SECTION  
FRAME 30

SCALE: 1:10 D



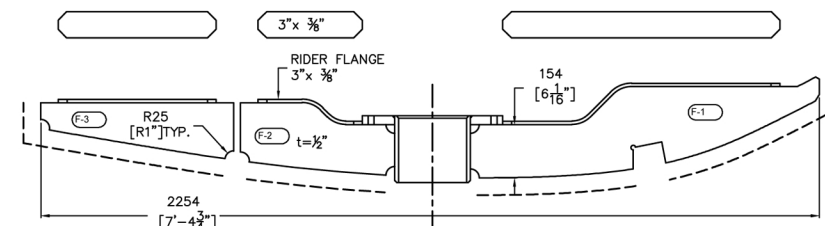
SECTION  
TOP PLATE PLAN

SCALE: 1:10 E



PLAN VIEW

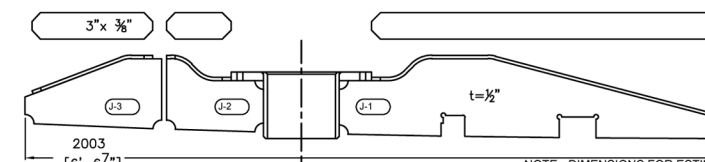
SCALE: 1:20



SECTION  
RADIAL GUSSET  
MATERIAL 1/2" PLATE

SCALE: 1:10 F

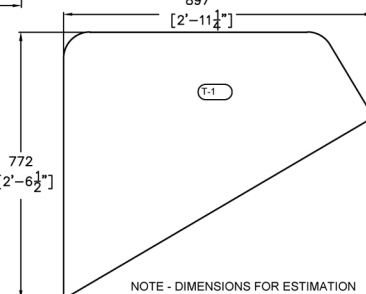
NOTE - DIMENSIONS FOR ESTIMATION  
PARTS TO BE WATER CUT FROM CAD FILE  
ALL DIMENSIONS TO BE VERIFIED  
ON SITE AND PARTS FIELD FIT.



SECTION  
RADIAL GUSSET  
MATERIAL 1/2" PLATE

SCALE: 1:10 J

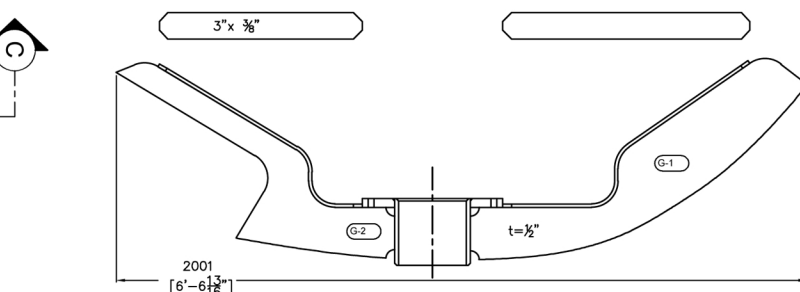
NOTE - DIMENSIONS FOR ESTIMATION  
PARTS TO BE WATER CUT FROM CAD FILE  
ALL DIMENSIONS TO BE VERIFIED  
ON SITE AND PARTS FIELD FIT.



DETAIL  
INSERT PLATE

SCALE: 1:10 T

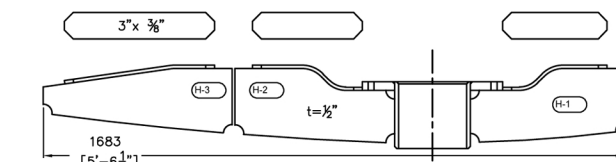
NOTE - DIMENSIONS FOR ESTIMATION  
PARTS TO BE WATER CUT FROM CAD FILE  
ALL DIMENSIONS TO BE VERIFIED  
ON SITE AND PARTS FIELD FIT.



SECTION  
RADIAL GUSSET @ FR.30  
MATERIAL 1/2" PLATE

SCALE: 1:10 G

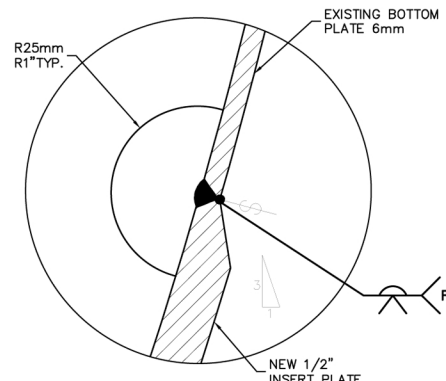
NOTE - DIMENSIONS FOR ESTIMATION  
PARTS TO BE WATER CUT FROM CAD FILE  
ALL DIMENSIONS TO BE VERIFIED  
ON SITE AND PARTS FIELD FIT.



SECTION  
RADIAL GUSSET  
MATERIAL 1/2" PLATE

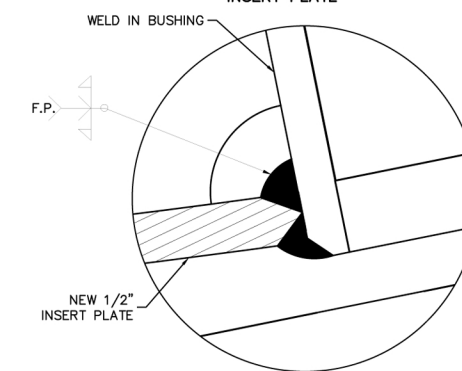
SCALE: 1:10 H

NOTE - DIMENSIONS FOR ESTIMATION  
PARTS TO BE WATER CUT FROM CAD FILE  
ALL DIMENSIONS TO BE VERIFIED  
ON SITE AND PARTS FIELD FIT.



DETAIL  
INSERT PLATE WELD

SCALE: 1:1 K



DETAIL  
WELD IN BUSHING

SCALE: 1:1 L

NEW STRUCTURE :

|                     |                        |                                                                                                                                                                                      |                                                                                       |
|---------------------|------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
| DWG BY:<br>WHN      | DWG DATE:<br>01/05/014 | F.N.C. YACHT-DESIGN<br>PRESENTATION DESIGN GROUP<br>8892 Sunscape Lane<br>Boca Raton FL USA<br>Tel: (954) 821-6942<br>E-mail: wnissett@aol.com<br>www.presentation-design.com        |  |
| SHEET#<br>2 OF 3    | DWG#<br>FNC-093-2030   | REF:<br>1814                                                                                                                                                                         |                                                                                       |
| SIZE<br>36x24       | SCALE<br>AS SHOWN      | TITLE<br>STABILIZER STRUCTURE<br>PROJECT<br>M/Y ARCADIA                                                                                                                              |                                                                                       |
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